

Work Order ID 80844

80844

Page 1

Item ID: D4413-1

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Dome Plug

Start Date: 3/01/12 Start Qty: 1.00

5
1
1

Cust Item ID:

Required Date: 3/05/12 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

Draw Nbr

Revision Nbr

D4413

A

100

0.00

100

PURCHASING

0.00

Purchasing

Memo

Purchasing

Issue P/O: ~~1100~~

sample from
Hegco

Order per Dwg

CERTIFICATE OF COMFORMATY REQUIRED

C21210307 (5)

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Memo

0.00

Packaging

C21210307 (5)

120

QC6- Inspect dimensions to drawing

0.00

120

QC

Memo

0.00

Quality Control

5.0/13

(45)

Work Order ID 80844***80844***

Page 2

March-01-12 12:33:37 PM

Item ID: D4413-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Dome Plug

Start Date: 3/01/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/05/12 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

130

Identify as per dwg & Stock Location *ST-157A* 0.00***130***

Packaging

Memo

0.00

SP 12-03-13

Packaging

140

QC21- Final Inspection - Work Order Release 0.00

140

QC

Memo

0.00

Quality Control

*12/3/13**12-03-13*

Picklist Print

March-01-12 12:33:37 PM

Page 1

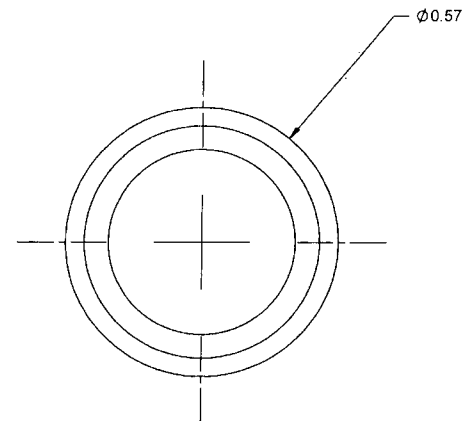
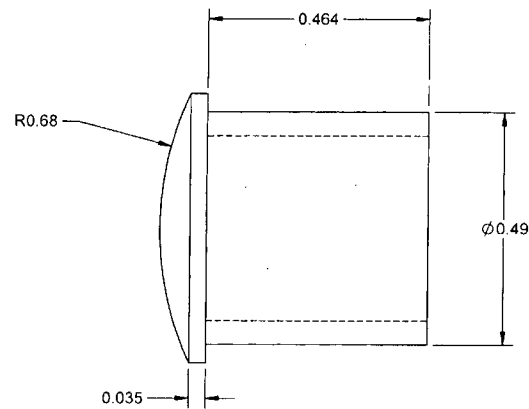
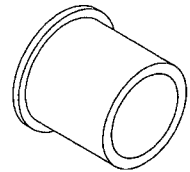
Work Order ID: 80844
Parent Item: D4413-1
Parent Item Name: Dome Plug

Start Date: 3/01/12
Start Qty: 1.00
Required Date: 3/05/12
Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 11-11-02 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
3004 Dome Plug		Purchased	No				Each	0.0000		1 CL12102112			

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	DESCRIPTION	SUPPLIER	SUPPLIER PART NUMBER	MATERIAL	WEIGHT
D4413-1	DOM PLUG	HEYCO	3004	NYLON	0.002 LB

D4413-X DOME PLUG

RELEASED
11-10-31

WLO 80844

- NOTES:
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: SEE TABLE

A	NEW ISSUE	DC	11.06.23
REV.	DESCRIPTION	BY	DATE
DESIGN	DC		
DRAWN	DC		
CHECKED	DC		
MFG. APPR.	DC		
APPROVED	DC		
DE APPR.	DC		
DATE	11.06.23		

DART AEROSPACE USA, INC. KENT, WA	
DRAWING NO. DSC-D4413	REV. A SHEET 1 OF 1
TITLE DOME PLUG	SCALE NTS
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Chantal Lavoie

From: internetsales@heyco.com
Sent: March 8, 2012 1:20 PM
To: clavoie@dartaero.com
Subject: Heyco.com Sample Request - Shipping Confirmation

Heyco Sample Request - Shipping Confirmation

Your sample request has been processed and was shipped on 03/08/2012 via your requested method of shipment. UPS shipments will be followed up with a separate email confirmation from UPS/QUANTUM VIEW, including your Tracker Number. Thank you for the opportunity to be of service.

Your order reference number is: **12-01674**.

Order Details:

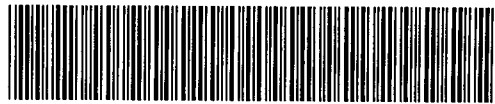
Requester Information:

First Name: Chantal
Last Name: Lavoie
Title: purchasing
Company: Dart Aerospace
Address: 1270 Aberdeen
City: Hawkesbury
State/Province: ON
Zip/Postal Code: K6A 1K7
Country: CA
Phone: 613-632-5200
Fax: 613-632-1053
Email: clavoie@dartaero.com

In case of questions, contact: Chantal Lavoie

Shipping Information:

First Name: Chantal
Last Name: Lavoie
Title: purchasing
Company: Dart Aerospace
Address: 1270 Aberdeen
City: Hawkesbury
State/Province: ON
Zip/Postal Code: K6A 1K7
Country: CA
Phone: 613-632-5200
Fax: 613-632-1053



ACI-445224101800

Commercial Invoice

Invoice Number	Purpose of Shipment	Curr	Ult Dest.	Air Waybill Nbr.
Export Dt	Sample	USD	CA	445224101800
03/08/2012	C.I. References	Pkgs	Bill T/C	Bill D/T/F
	12 01674	1	1517-9324-0	1517-9324-0

Shipper:
TERRI BROWN
HEYCO PRODUCTS
1800 INDUSTRIAL WAY

Consignee:
ATTN CHANTAL LAVOIE
DART AEROSPACE
1270 ABERDEEN

TOMS RIVER
NJ 08755 US (732) 286-4336
ID/EIN: 222671736

HAWKESBURY
ON K6A1K7 CA (613) 632-5200
ID/EIN:

Broker

Importer
ATTN CHANTAL LAVOIE
DART AEROSPACE
1270 ABERDEEN

HAWKESBURY
ON K6A1K7 CA (613) 632-5200
ID/EIN:

Part Nbr:	Marks/Nbrs :	Cntry MFG: US	Net Wgt:	0.0 lbs
HS Code:	Unit Qty:	2.00 EA	Unit Value:	0.000050
Desc: DPT 500 BLACK			Commodity Value:	0.00

11/23/04

Total Shipment Weight: 1	Total Commodity Value:	0.01
These commodities, technology, or software were exported from the	Terms of Sale:	FCA/FOB
United States in accordance with the Export Administration Regulations.	Freight:	0.00
Diversion contrary to United States law is prohibited.	Insurance:	0.00
	Other:	0.00
	Total Invoice Value:	0.01

Comments:

- 1) NOT FOR RESALE INVOICE FOR COMMERCIAL PURPOSE ONLY
- 2)
- 3)

I declare all information in this invoice to be true and correct.

Signature of Shipper: TERRI BROWN

03/08/2012

Chantal Lavoie

From: Harvey Siemens <hsiemens@dartaero.com>
Sent: March 12, 2012 10:59 AM
To: 'Linda Lacelle'
Cc: 'Chantal Lavoie'; dcampbell@dartaero.com
Subject: RE: D4413-1

Correct Linda

Regards,

Harvey Siemens

Mechanical Designer
DART Aerospace Ltd.

P: 403-717-0328
F: 403-717-1288
E: hsiemens@dartaero.com
W: www.dartaero.com
M: 1060 McTavish Road NE, Calgary, Alberta, T2E 7G6

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From: Linda Lacelle [<mailto:llacelle@dartaero.com>]
Sent: March-12-12 7:48 AM
To: 'Harvey Siemens'
Cc: 'Chantal Lavoie'; dcampbell@dartaero.com
Subject: RE: D4413-1

Ok, thx. This part wasn;t required until everything was approved, correct?

From: Harvey Siemens [<mailto:hsiemens@dartaero.com>]
Sent: March-12-12 9:23 AM
To: 'Linda Lacelle'
Cc: 'Chantal Lavoie'; dcampbell@dartaero.com
Subject: RE: D4413-1

Linda/Chantal

The question is not, can we use it, but rather will you use it. If it fits in the hole in the collective head (D4410-043) then we are good with it.

Thanks for the update

Regards,

Harvey Siemens

Mechanical Designer
DART Aerospace Ltd.

P: 403-717-0328
F: 403-717-1288
E: hsiemens@dartaero.com
W: www.dartaero.com
M: 1060 McTavish Road NE, Calgary, Alberta, T2E 7G6

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From: Linda Lacelle [<mailto:llacelle@dartaero.com>]
Sent: March-12-12 7:10 AM
To: 'Harvey Siemens'
Cc: 'Chantal Lavoie'
Subject: D4413-1

Hi Harvey,
We received a sample instead of ordering this...no certs or packing slip....will you still be able to use??



Thank You,
Linda Lacelle
Production Manager
Dart Aerospace Ltd
Hawkesbury, ON
Phone: 613 632 9577
Fax: 613 632 1053
Cell: 613 676 1655